

# EXPLORING ALLOYS THROUGH JEWELRY INVESTMENT CASTING

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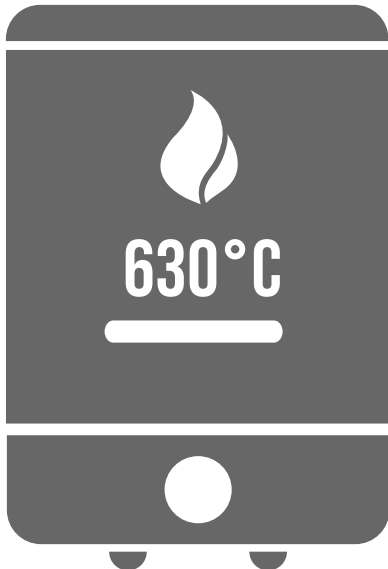
## INVESTMENT CASTING PROCESS



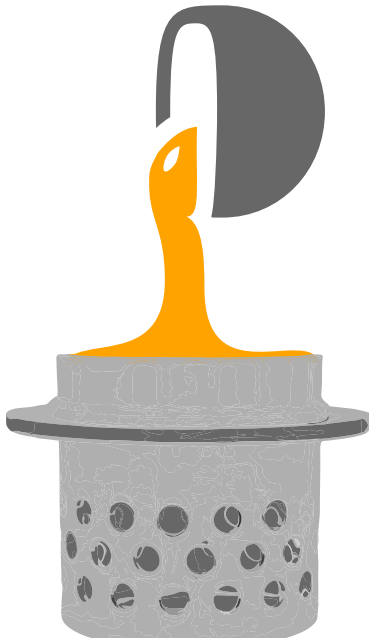
MAKE POSITIVE MOLD WITH DESIRED ITEMS TO CAST



POUR CERAMIC INVESTMENT INTO FLASK THAT HOLDS POSITIVE MOLD



BURN OUT PLA AND WAX, AND STRENGTHEN INVESTMENT

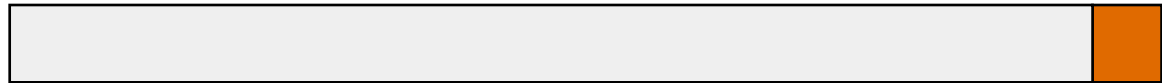


MELT DOWN METAL AND POUR INTO HEATED NEGATIVE MOLD

### STERLING SILVER

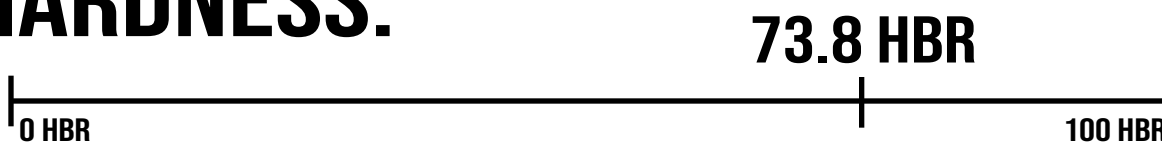


#### COMPOSITION:



94.14% SILVER 5.86% COPPER

#### HARDNESS:



PRICE: \$0.439 PER GRAM\*

### BRONZE

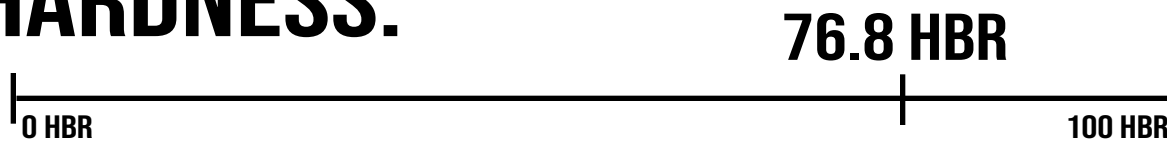


#### COMPOSITION:



88.22% COPPER 11.78% TIN

#### HARDNESS:



PRICE: \$0.008 PER GRAM\*

### ALUMINUM

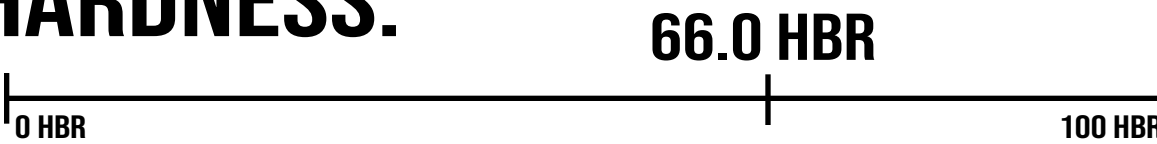


#### COMPOSITION:



95.5% ALUMINUM 4.5% SILICON

#### HARDNESS:



PRICE: \$0.020 PER GRAM\*

\*Price calculations based on estimates found on May 5th, 2019 from the following sources:  
"Commodity Prices" | Commodity Market | Markets Insider; Business Insider, [markets.businessinsider.com/commodities](https://markets.businessinsider.com/commodities).  
"Welcome to Goodfellow." Goodfellow, [www.goodfellow.com/](https://www.goodfellow.com/).